



SOHIO ALASKA PETROLEUM COMPANY

3111 "C" STREET,
ANCHORAGE, ALASKA

TELEPHONE (907) 561-5111

P.O. BOX 6612
ANCHORAGE, ALASKA 99502-0612

May 7, 1985

Mr. Raymond Nye
U.S. Environmental Protection Agency
Region X
1200 Sixth Avenue, M/S 532
Seattle, Washington 98101

RECEIVED

MAY 15 1985

AIR PROGRAMS
BRANCH

Mr. Doug Lowery
Northern Regional Office
Alaska Department of Environmental Conservation
Pouch 1601
Fairbanks, Alaska 99707

Subject: 1985 Compliance Test Plan - Prudhoe Bay Unit

Dear Sirs:

I have attached the Air Test Schedule for the Prudhoe Bay Unit that we discussed with the Environmental Protection Agency on May 3, 1985. During 1985 we plan to test five sources in the Prudhoe Bay Unit.

The specific turbine and heaters units to be tested in 1985 include:

- 1 - 7800 HP Sulzer turbine located at GC-1 for PWX.
- 1 - 320.0 MM Btu/hr heater located at SIPW for Waterflood.
- 1 - 29,000 HP Cooper Rolls turbine located at SIPE for Waterflood.
- 1 - 185.0 MM Btu/hr heater located at SIPE for Waterflood.
- 1 - 67.5 MM Btu/hr heater located at SIPE for Waterflood.

Selection of a contractor to do the testing will take place in June. A test plan will then be developed and submitted in July. Presently testing is planned for the week of August 5th through August 10th. If you have any questions please give me a call.

Sincerely,

Lynn Billington
Lynn Billington

attachment

cc: Jim Ives, Arco

2607a/LMB

USEPA REG



0000167

AIR TEST SCHEDULE
Prudhoe Bay

| <u>Sea lift Year</u> | <u>Start- Up</u> | <u>Type/ Use</u> | <u>Qty</u> | <u>Location</u> | <u>Size(MHP)</u> | <u>Tests Qty/Yr</u> |
|------------------------------|----------------------|----------------------|------------|-----------------|--------------------|-------------------------|
| 1981 | 1981 | T/ | 3 | FS-3(East) | 1.2 (SS) | |
| 1981 | 5/82 | T/PWI | 2 | GC-2(West) | 2.5(R/TA-2.5) | |
| 1981 | 5/82 | T/PWI | 1 | GC-2(West) | 4.9(R/TB-5) | |
| 1981 | 10/82 | T/PWI | 1 | FS-2(East) | 4.9(R/TB-5) | |
| 1981 | 3/82 | T/Gas | 1 | CCP(East) | 25.0(GE 5) | 1/1982 |
| 1981 | 9/82 | T/LPS | 2 | FS-2(East) | 35.0(GE 5) | |
| 1981 | 1/84 | T/PWI | 2 | FS-1(East) | 4.9(R/TB-5) | |
| 1981 | 2/83 | T/PWI | 1 | FS-3(East) | 4.9(R/TB-5) | Exempted |
| 1982 | 1/83 | T/IGL | 1 | GC-3(West) | 4.9(R/TB-5) | |
| 1982 | 2/83 | T/PWI | 1 | FS-3(East) | 4.9(R/TB-5) | |
| 1982 | 1/83 | T/PWI | 2 | FS-2(East) | 4.9(R/TB-5) | |
| 1982 | 1984 | T/PWI | 2 | GC-3(West) | 7.8(S/S3) | |
| 1982 | 11/83 | T/LPS | 2 | GC-2(West) | 35.0(GE 5) | 1/1984 |
| 1982 | 12/82 | T/LPS | 2 | FS-3(East) | 35.0(GE 5) | |
| 1982 | 1986 | H/LPS | 2 | GC-2(West) | 16.8 MMBtu/hr(Z) | 1/1986 |
| 1982 | 6/83 | H/LPS | 3 | GC-2(West) | 33.5 MMBtu/hr(CB) | 1/1984 |
| 1983 | 1984 | T/WF | 3 | SIPW(West) | 2.5(R/TA-2.5) | |
| 1983 | 1984 | T/WF | 4 | SIPE(East) | 2.5(R/TA-2.5) | 1/1984 |
| 1983 | 1984 | T/PWI | 2 | GC-2(West) | 7.8(S/S3) | |
| 1983 | 1984 | T/PWI | 2 | GC-1(West) | 7.8(S/S3) | 1/1985 |
| 1983 | 1984 | T/WF | 2 | SIPW(West) | 29.0(CR/RB211) | |
| 1983 | 1984 | T/WF | 3 | SIPE(East) | 29.0(CR/RB211) | 1/1985 |
| 1983 | 1984 | T/LPS | 2 | GC-1(West) | 35.0(GE-5) | |
| 1983 | 1984 | T/LPS | 2 | GC-3(West) | 35.0(GE-5) | |
| 1983 | 1984 | T/LPS | 2 | FS-1(East) | 35.0(GE-5) | |
| 1983 | 1984 | T/AL | 1 | FS-3(East) | 35.0(GE-5) | |
| 1983 | 1984 | H/LPS | 5 | GC-3(West) | 33.5 MMBtu/hr(CB) | |
| 1983 | 1987 | H/PWX | 1 | GC-2(West) | 38.0 MMBtu/hr(E) | |
| 1983 | 1984 | H/WF | 2 | SIPE(East) | 67.5 MMBtu/hr (B) | 1/1984 |
| | | | | | | 1/1985 |
| 1983 | 1984 | H/WF | 3 | SIPE(East) | 185.0 MMBtu/hr (E) | 1/1985 |
| 1983 | 1984 | H/WF | 2 | SIPW(West) | 320.0 MMBtu/hr(C) | 1/1985 |
| 1983 | 1984 | H/WF | 6 | STP(East) | 120 MMBtu/hr(L) | 1/1984 |
| 1985 | 1986 | T/GLT | 2 | GC-1(West) | 35.0(CR/RB) | 1/1986 |
| 1984 | 1986 | T/PWI | 1 | FS-1(East) | 4.9(R/TB-5) | |
| 1985 | 1986 | T/PWI | 2 | FS-2(East) | 4.0(SC) | 1/1986 |
| 1984 | 1984 | T/PWI | 2 | FS-3(East) | 4.9(R/TB-5) | |
| 1986 | 1987 | T/EOR | 3 | CCP(East) | 36.0 | |
| 1986 | 1987 | T/EOR | 4 | CCP/EOR(East) | 36.0 | |
| 1986 | 1987 | H/EOR | 3 | CCP/EOR(East) | 160 MMBtu/hr | 1/1987 |
| 1987 | 1988 | T | 1 | CPS(West) | 24.0 MW | 1/1988 |
| 1987 | 1988 | T/PWI | 1 | FS-1(East) | 4.0(SC) | |

T = Turbine

H = Heater

B=Broach

C=Coen

CB=Cleaver-Brooks

CR=Cooper Rolls

E=Econotherm

GE=General Electric

L=Lummus

R=Ruston

SC=Solar-Centaur

SS=Solar-Saturn

S=Sulzer

Z=Zurn